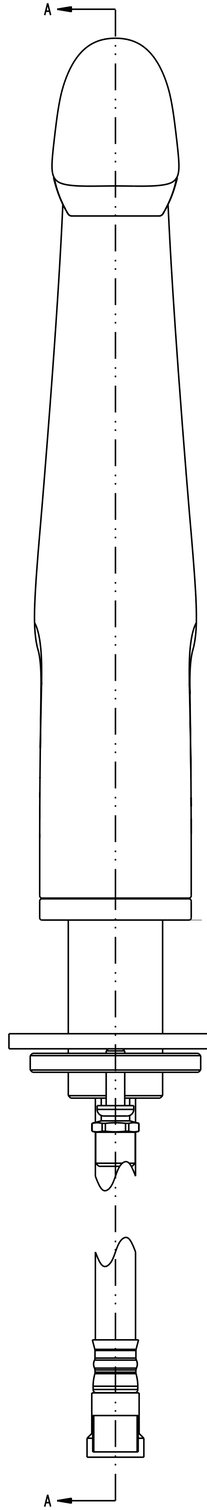
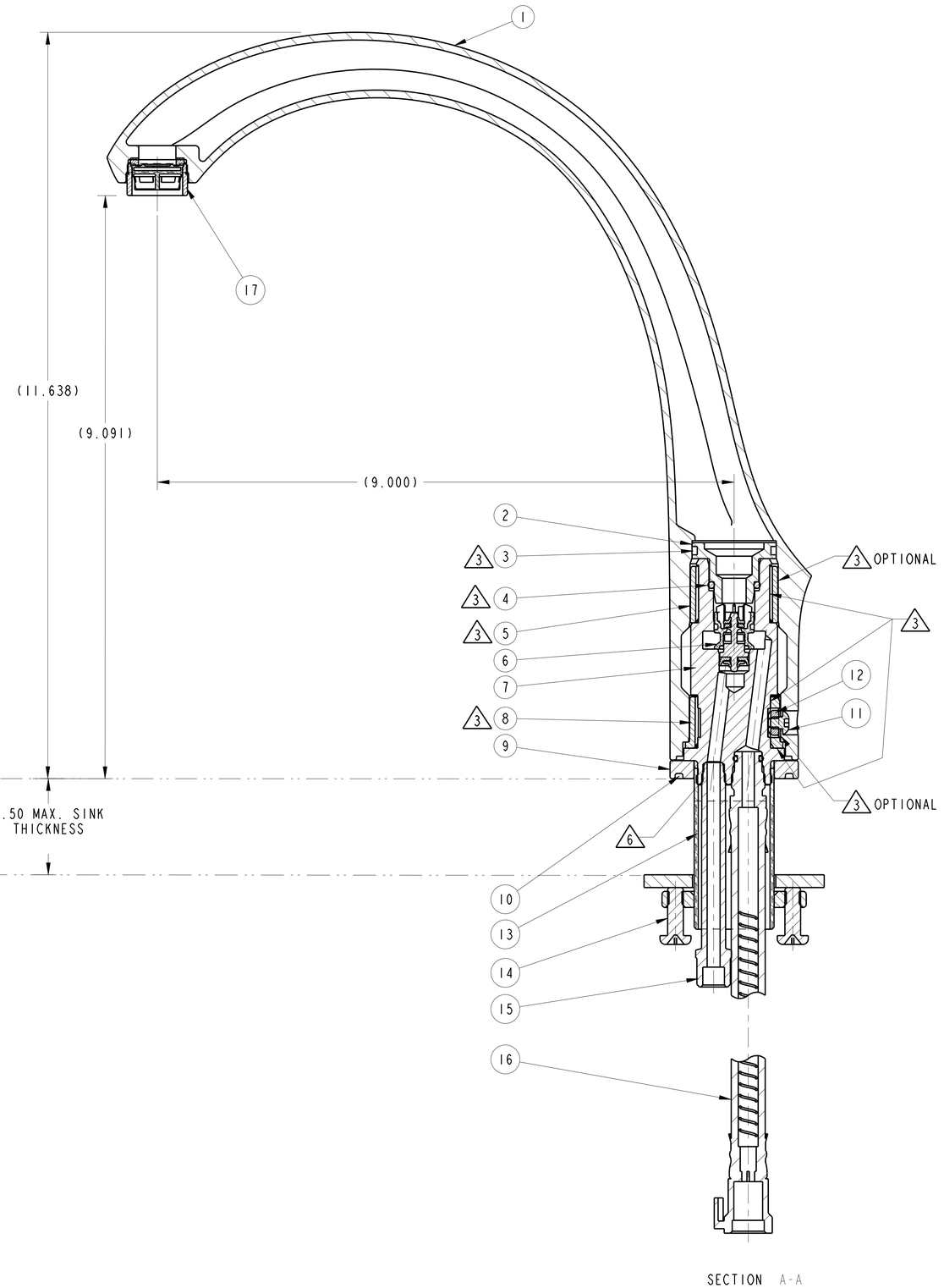
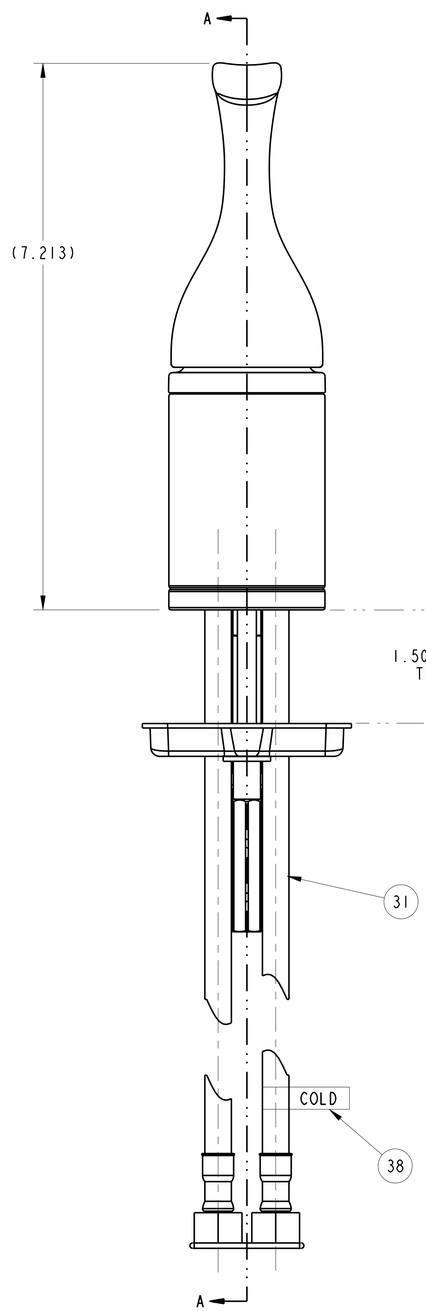
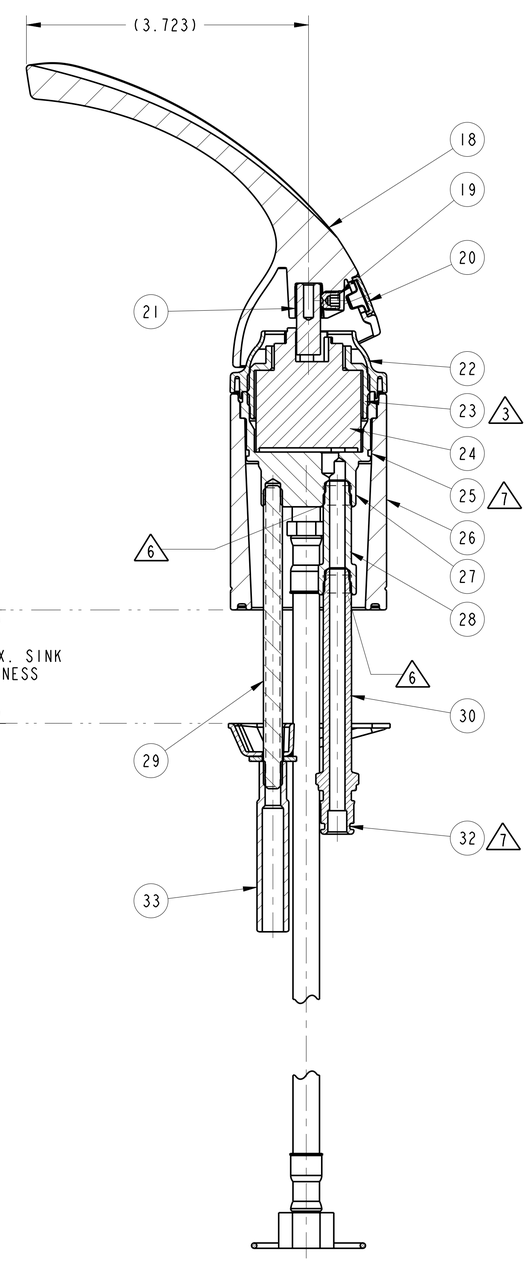








ALL DIMENSIONS IN: INCHES				
1-2	-	HB	RELEASED PCI P0400803	02.16.04
SHT	SYM	BY	DESCRIPTION	DATE
DWG REVISION RECORD				

DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994

TOLERANCES UNLESS OTHERWISE SPECIFIED
.XXX ± 0.010
.XX ± 0.02
.X ± 0.1
ANG ± 3.0

APPROVED	DATE	PLOT DATE	SCALE
JOHN ESCHE	02.16.04	02.16.04	1.000
DRAWN: HB	DATE: 02.12.04	CHECKED: DEH	DATE: 02.16.04

DWG SIZE: D

DO NOT SCALE DRAWING — PROJE

KOHLER
KOHLER CO. KOHLER, WISCONSIN 53044

THIRD ANGLE PROJECTION

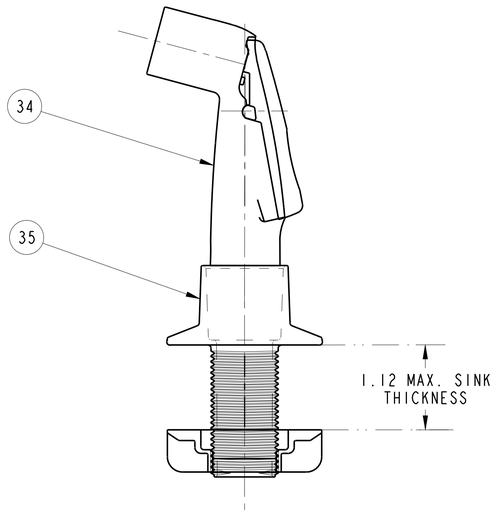
DESCRIPTION: ASSEM NAME: 1031951_SPOUT

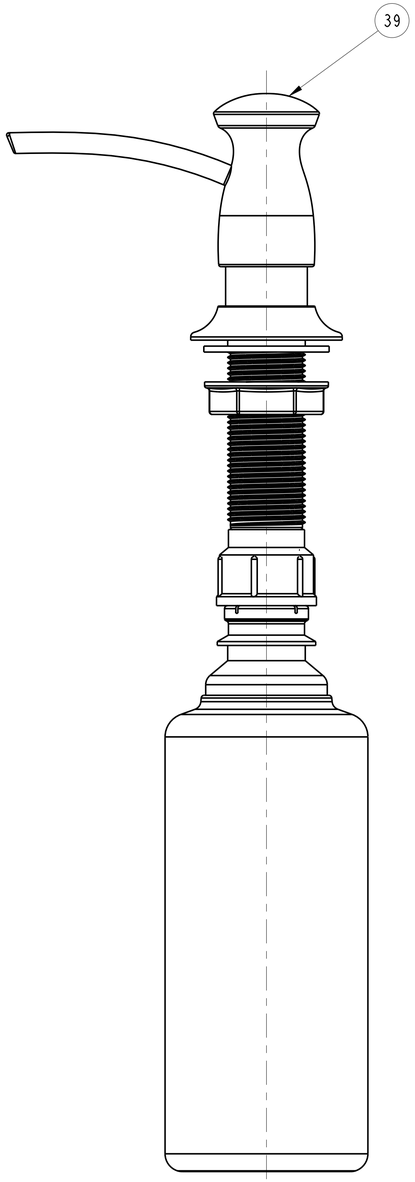
ASSEMBLY DETAIL

DWG. NO. 1031954

SHT 1 of 2

THIS DRAWING IN DESIGN AND DETAILS IS THE PROPERTY OF KOHLER CO. AND MAY NOT BE USED EXCEPT IN CONNECTION WITH KOHLER CO. WORK. ALL RIGHTS OF DESIGN OR INVENTION ARE RESERVED.





NOTES:

1. THERE IS 1 CUSTOMER CHARACTERISTIC SYMBOL ON THIS DRAWING.

2. WATER TEST AFTER ASSEMBLY:
120/130 P.S.I (STATIC) TEST PRESSURE
FAUCET TO OPERATE SMOOTHLY WITHOUT NOISE,
BINDING, OR LEAKS.
(OPERATION INCLUDES HANDLE/VALVE, SPOUT ROTATION,
DIVERTER AND SIDESPRAY)
20±10 PSI AIR PRESSURE, VALVE ON, FULL HOT,
FULL COLD, (EVACUATES RESIDUAL WATER)

△3 APPLY A FILM OF DC-111 LUBE TO ITEMS 5 & 8 (BEARING),
ITEMS 3, 4 & 25 (O-RINGS), ID OF ITEM 7 (OUTSIDE OF BODY)
ITEM 23 (MOUNTING NUT THREADS) AND
INSIDE OF SPOUT (ITEM #1) OPTIONAL.

4. TORQUE VALUES:
ITEM 29 (ATTACHMENT STUD) : 8-12 INCH LBS
ITEM 11 (SCREW) : 15-20 INCH LBS
ITEM 19 (SCREW HANDLE) : 15-20 INCH LBS
ITEM 23 (MOUNTING NUT) : 97-107 INCH LBS
[1] ITEM 31(HOSE, SUPPLY) : 55-65 INCH LBS
ITEM 15 & 30 (SPRAY TUBE) : 55-65 INCH LBS
ITEM 16 (HOSE, OUTLET): 15-45 INCH LBS

5. MAXIMUM ALLOWED SPOUT FLOW, WHEN DIVERTED TO SPRAY: .125 DIA

△6 APPLY SEALANT #2 PER KOHLER PLUMBING NORTH AMERICA
ENGINEERING SPECIFICATION E110.090.

△7 APPLY SILICONE OIL (NSF COMPLIANT) TO ITEMS 25 & 32 (O-RING).

ALL DIMENSIONS IN: INCHES

SHT	SYM	BY	DESCRIPTION	DATE

DWG REVISION RECORD

DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994

TOLERANCES UNLESS OTHERWISE SPECIFIED
.XXX ± 0.010
.XX ± 0.02
.X ± 0.1
ANG ± 3.0

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APPROVED	DATE	PLOT DATE	SCALE
JOHN ESCHE	02.16.04	02.16.04	1.000
DRAWN	DATE	CHECKED	DATE	DWG
HB	02.12.04	DEH	02.16.04	D

DO NOT SCALE DRAWING — PRO/E — SIZE

KOHLER
KOHLER CO. KOHLER, WISCONSIN 53044

THIRD ANGLE PROJECTION

DESCRIPTION: ASSEM NAME: 1031951_SPOUT

ASSEMBLY DETAIL

DWG. NO. 1031954 — SHT 2 of 2